



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM632V1005102

Job Sheet 182203



Part No: RBEM632V1005102

Job Qty: 1 ea

Part Name: Main Gear Box Support Stand



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 10/29/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: URF 17-704 DWG REV 2 IPP Rev.A 17.08.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/29/18	0.00	0.00	Purchasing		OCT 22 2018
110	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging2		OCT 22 2018
120	QC	1 pcs		10/29/18	0.00	0.00	QC6		OCT 25 2018 68
130	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging3-1		OCT 30 2018
140	QC21-SA	1 Ea		10/29/18	0.00	0.00	QC21		OCT 30 2018

Part Op 100 - Issue P/O: 040787 MANUFACTURE RBEM632V1005102 AS PER DWG Supplier: METEC Certificate of Conformance
Descriptions: conformity is required

aug 20, 2018 x 1 RLR

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM632V1005102P	Maintenance Stand	1 pcs (1 ea)	100-Purchasing	5120286

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM632V1005102P	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/20/18 3:04 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S120288



Part: RBEM632V1005102

Job No: 182203

Serial No/Batch: S120288

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/22/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040787**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040787

PO Date: 8/20/18

Due Date: 10/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182203	RBEM632V1005102P			Maintenance Stand receive pcs	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$10,460.00/Ea	\$10,460.00
Line Item Note Metec already has one in stock built to drawing but without deviation													
2	182204	RBEM632V1005102P			Maintenance Stand receive pcs	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$10,460.00/Ea	\$10,460.00
Line Item Note Use new deviation for new unit													
3	182209	RBEM621V1006101P			Main Rotor Blade Sling	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$3,717.20/Ea	\$3,717.20
4	182290	RB T102017P			Main Rotor Hub Sling Assembly	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$0.01/Ea	\$0.01
5	182845	RB T101753-101P			Combining Gearbox Assembly & Transport Stand	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$0.01/Ea	\$0.01
6	182845	RBEM621V1006101P			Main Rotor Blade Sling	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$3,717.20/Ea	\$3,717.20

Grand Total: \$28,354.42

Order Notes

9/4/2018

PURCHASE ORDER

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

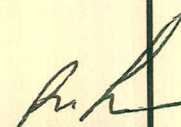
A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



Plex 9/4/18 4:30 PM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24154
Shipment Date: 22-Oct-2018
Ship Via:
Order Number: 1813
Order Date: 08/21/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040787 ✓
Terms: ?

----- Quantity -----

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	2	2 ✓	0	0	EA	DART-RBEM632V1005102P Transmission Stand, drawing RBEM632V1005102 Rev.2		1813-01

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The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2 ✓	RBEM632V1005102P ✓	Transmission Stand	2	040787 ✓
Deviation attached for Part# RBEM632V1005102-49 /-51				

MATERIAL: supplied by METEC

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, October 22, 2018

